



79 NORTH 10TH STREET
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GOSHEN, INDIANA 46528
574-534-1516

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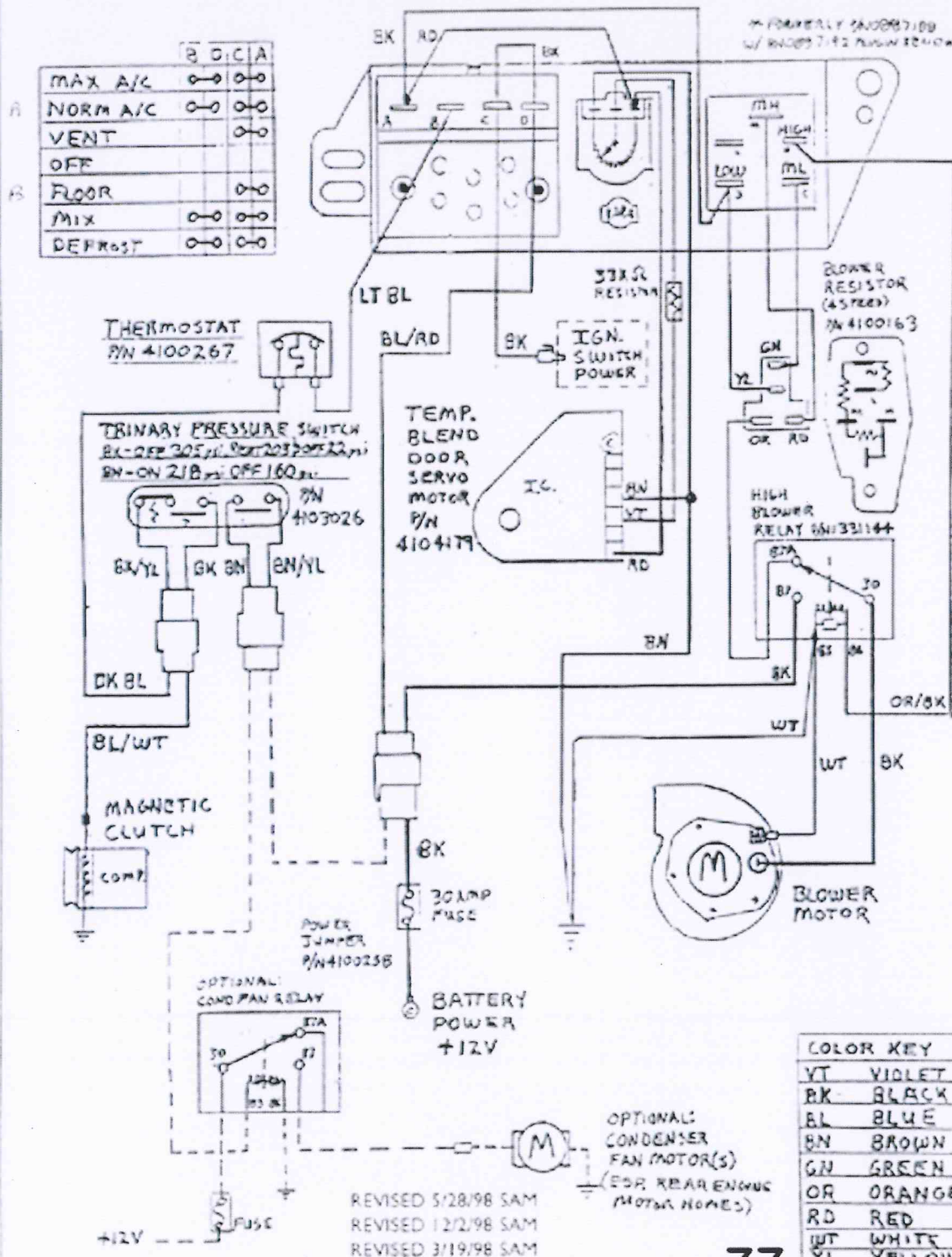


CUSTOM ROTARY CONTROL HEAD WIRING ELECTRIC BLEND AIR UNIT

CONTROL HEAD ASSY P/N 4102804

MAIN WIRE HARNESS P/N 4103772

(MODE SWITCH P/N 4102805, TEMP. RHEOSTAT P/N 4102735, BLWR SWT P/N 4100362)





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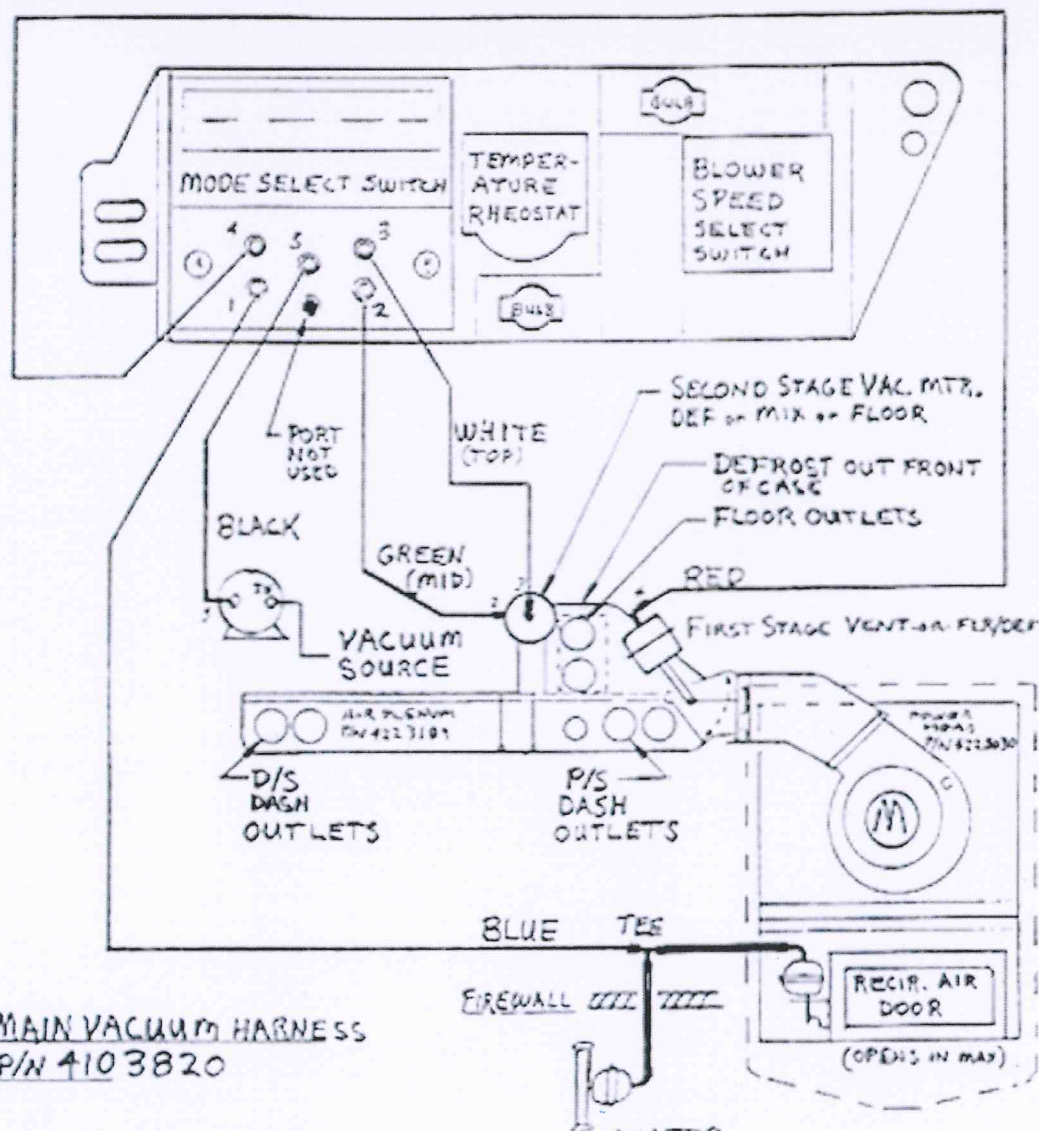
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CUSTOM ROTARY CONTROL HEAD WIRING VACUUM OPERATION DIAGRAM (ELECTRIC BLEND AIR)



MAIN VACUUM HARNESS
P/N 4103820

	PORT #				
MODE	1	2	3	4	5
MAX A/C	●	○	○	○	○
NORM A/C		○	○	○	○
VENT		○	○	○	○
OFF	●	○	○	○	○
FLOOR		●	○	○	○
MIX			●	○	○
DEFROST					○

WATER
SHUT-OFF
VALVE
IN SUPPLY HOSE
FROM ENGINE
(CLOSES IN MAX A/C)



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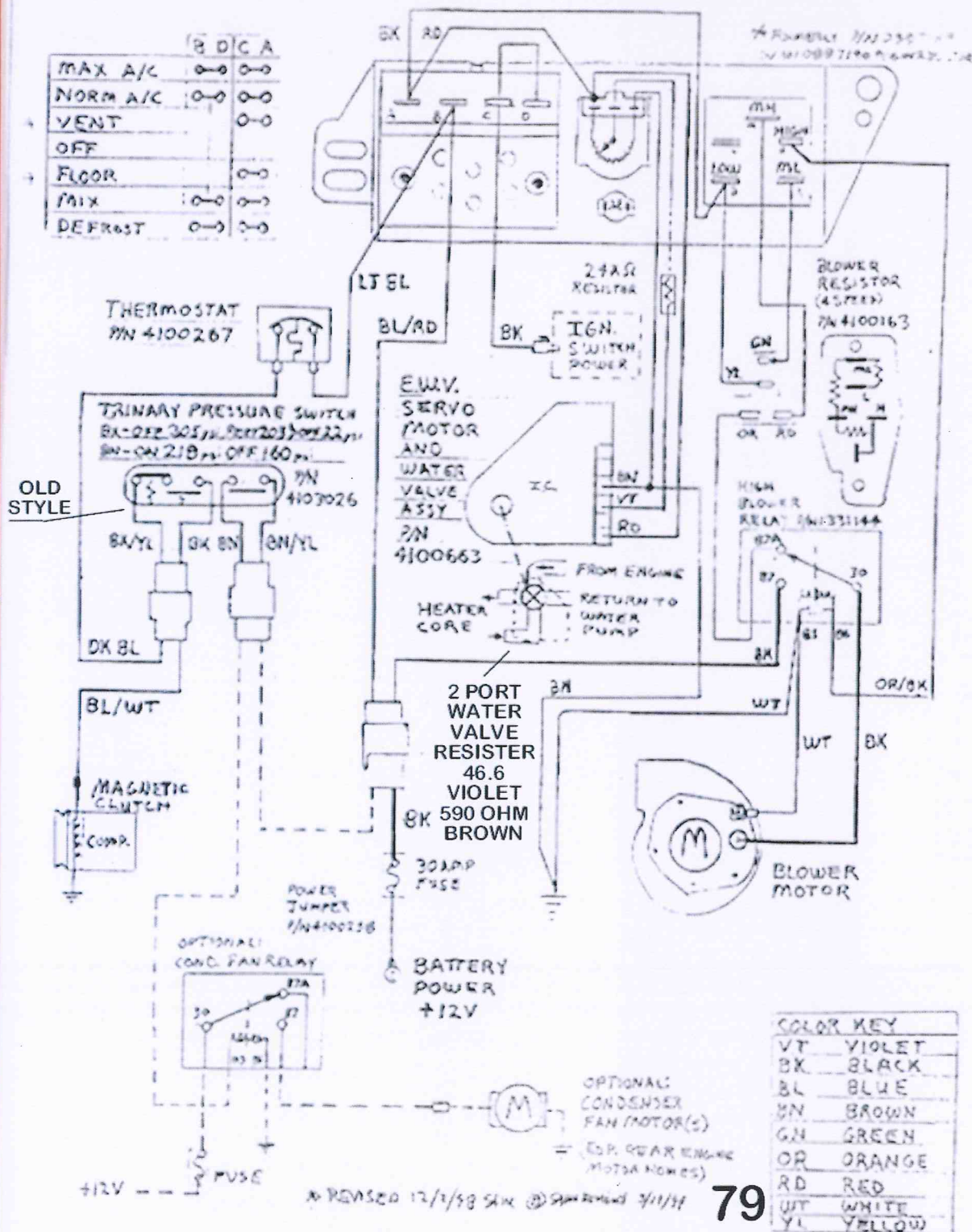


CUSTOM ROTARY CONTROL HEAD WIRING ELECTRIC WATER VALVE UNIT

CONTROL HEAD ASSY P/N 4102804

MAIN WIRE HARNESS P/N 4103773

(MODE SWITCH P/N 4102805, TEMP. RHEOSTAT P/N 4102735, BLWR SVT P/N 4100362)





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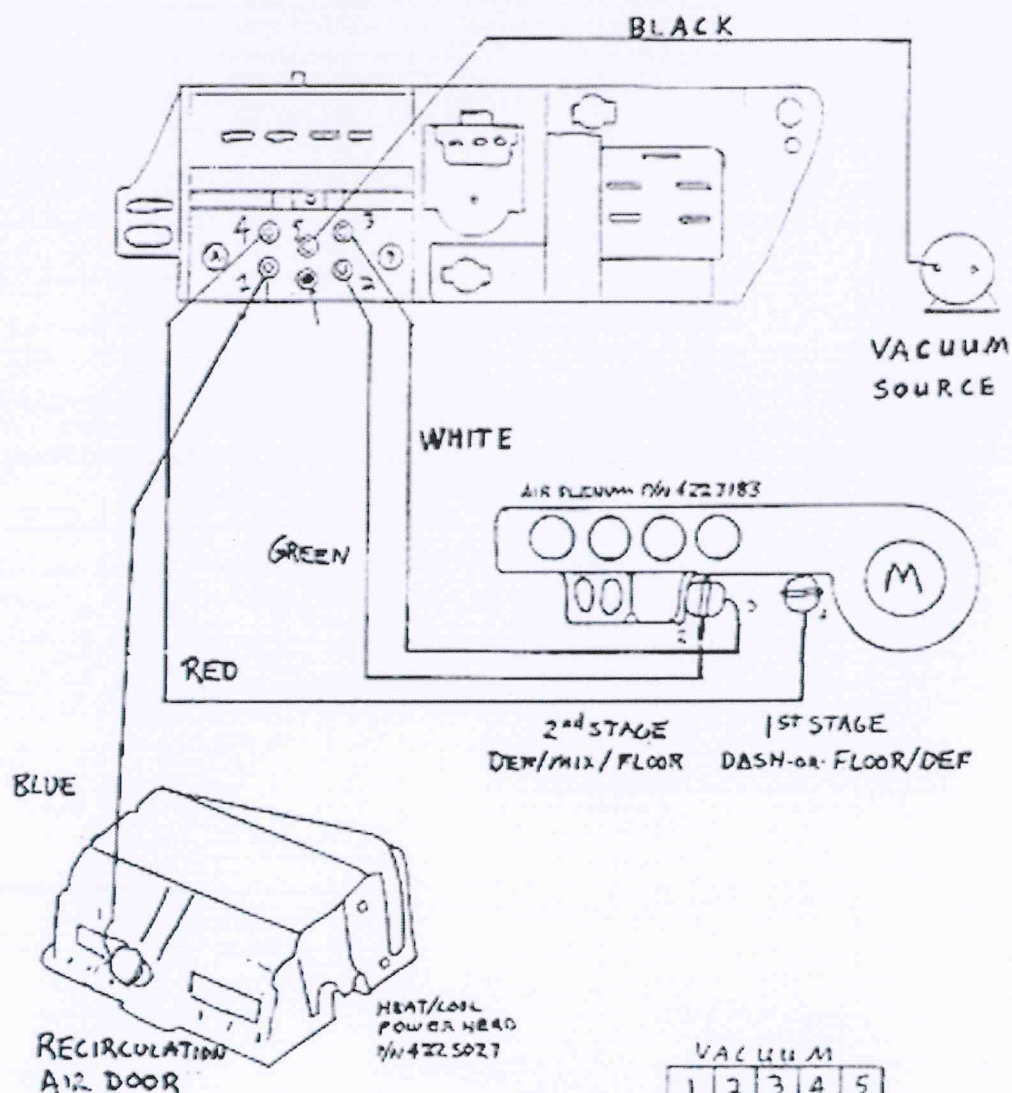
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ROTARY CONTROL HEAD -- W/ELECTRIC H2O VALVE VACUUM DIAGRAM - MODE OPERATIONS CHART

CONTROL HEAD ASSEMBLY P/N 4102804
VACUUM HARNESS P/N 4103820



	VACUUM				
	1	2	3	4	5
MAX A/C	X	X	X	X	X
NORM A/C		X	X	X	X
VENT		X	X	X	X
OFF	X	X	X		X
FLOOR		X	X		X
MIX			X		X
DEF					X



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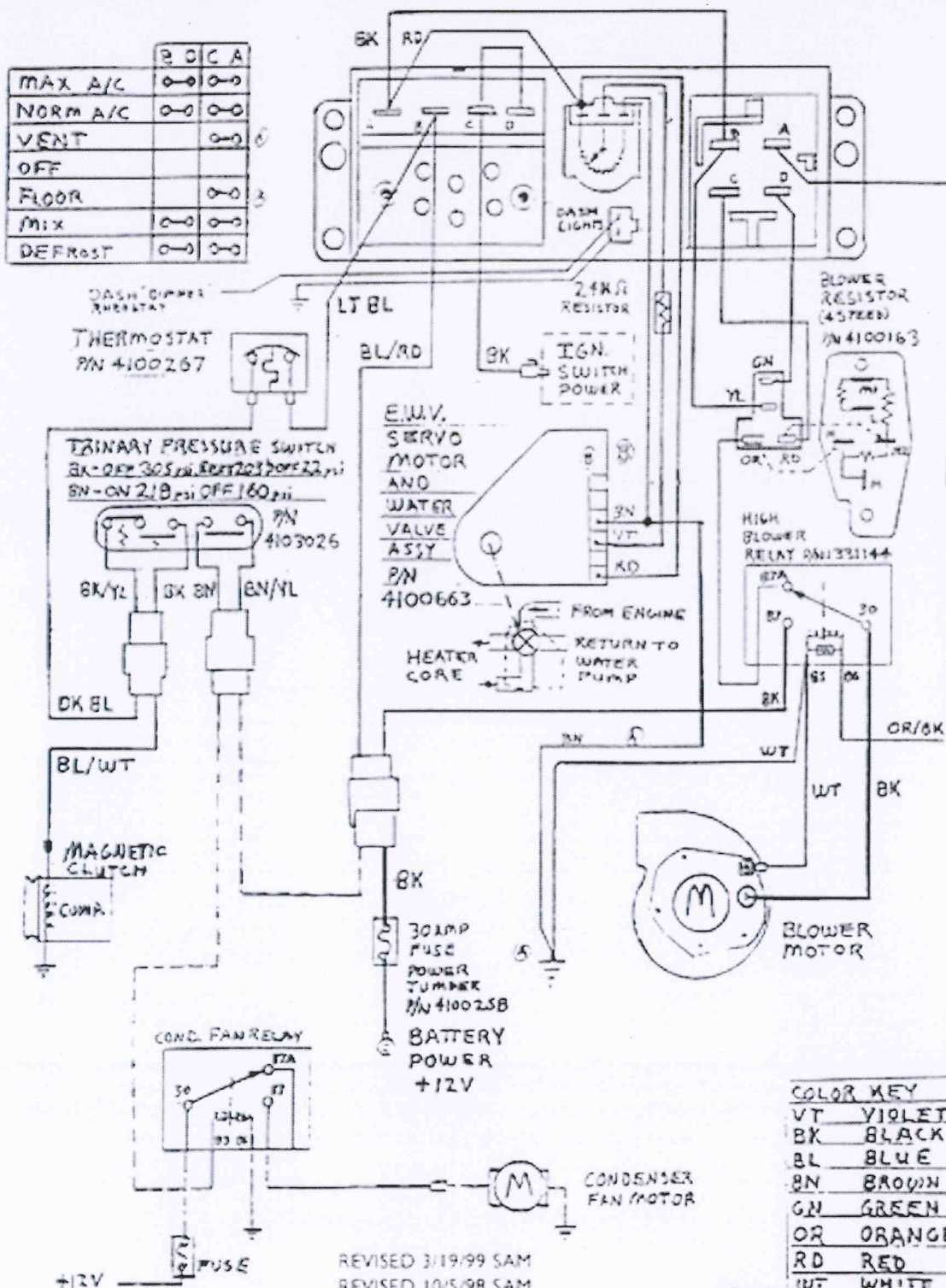
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"TAURUS" ROTARY CONTROL HEAD-W/ELECTRIC H2O VALVE **FRIEGHTLINER "PUSHER"**

CONTROL HEAD ASSY P/N 4102811

MAIN WIRE HARNESS P/N 0887204

(MODE SELECT SWITCH P/N 4102806, TEMP. RHEOSTAT P/N 4102714, BLWR SWT P/N 4102808)



REVISED 3/19/99 SAM
 REVISED 10/5/98 SAM
 REVISED 12/2/98 SAM



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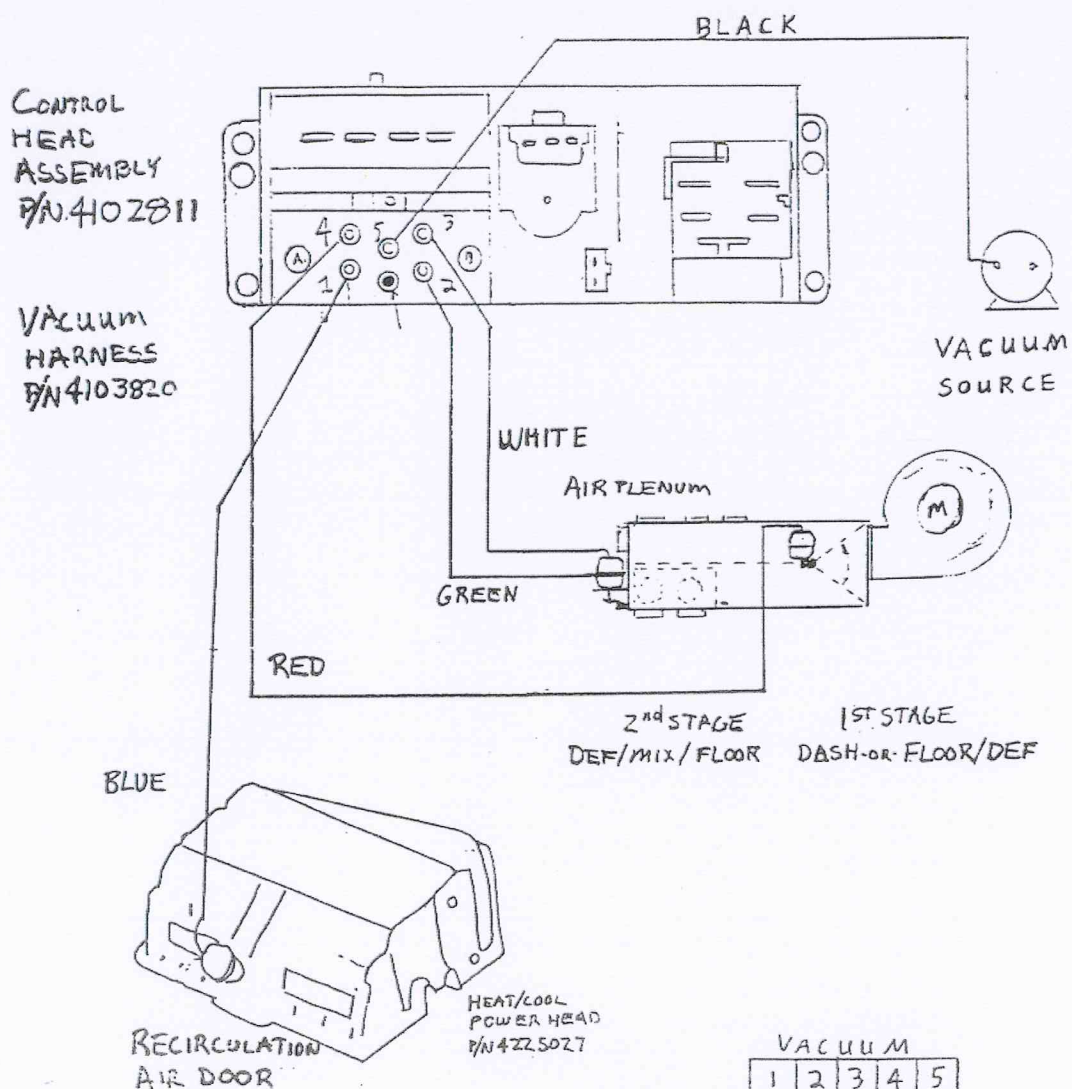
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'TAURUS' ROTARY CONTROL HEAD - W/ELECTRIC H2O VALVE VACCUM DIAGRAM - MODE OPERATIONS CHART



	VACUUM				
	1	2	3	4	5
MAX A/C	X	X	X	X	X
NORM A/C		X	X	X	X
VENT		X	X	X	X
OFF	X	X	X		X
FLOOR		X	X		X
MIX			X		X
DEF					X

SAM 10/5/98



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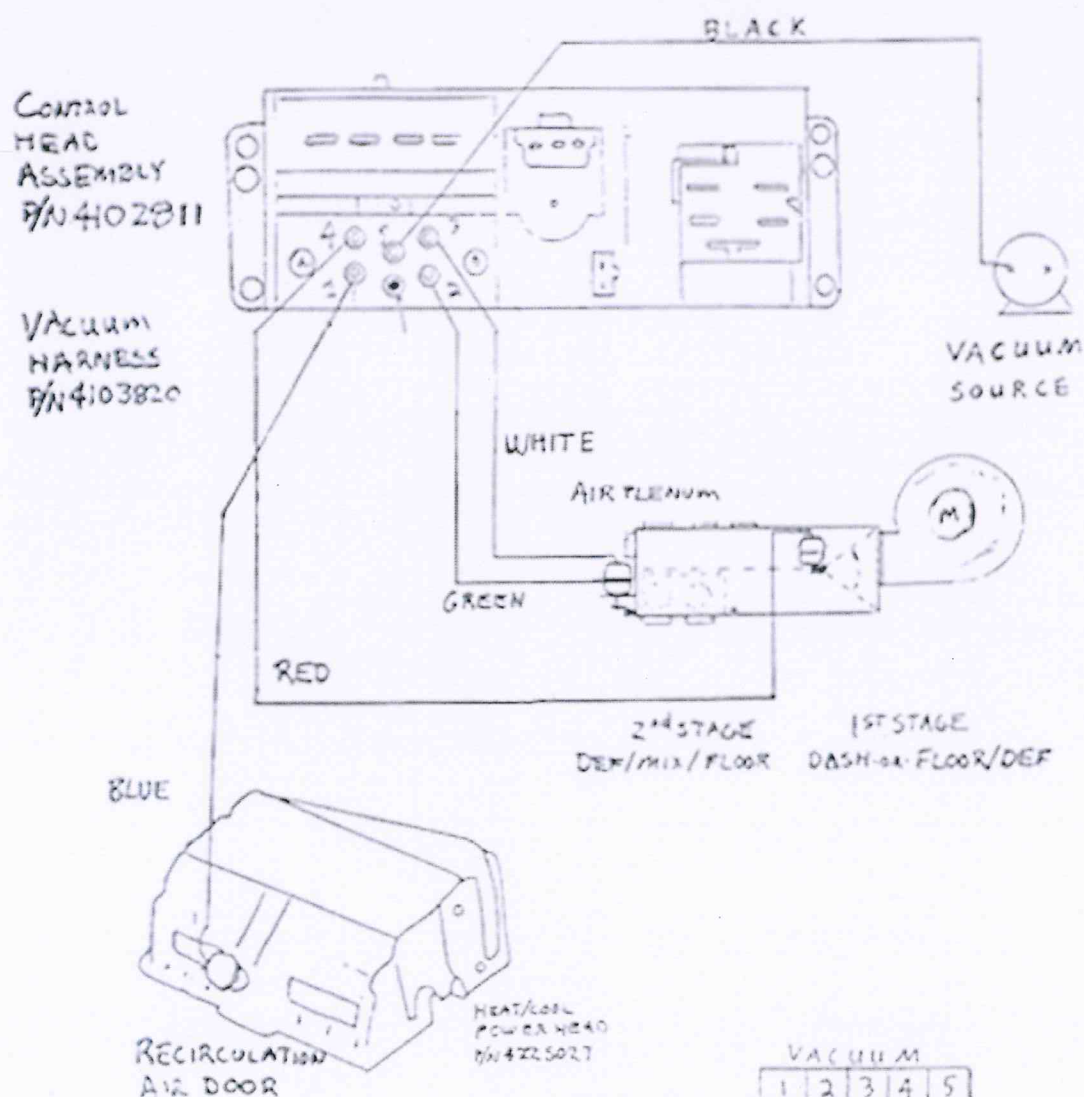
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'TAURUS' ROTARY CONTROL HEAD - W/ELECTRIC H2O VALVE VACCUM DIAGRAM - MODE OPERATIONS CHART



	VACUUM				
	1	2	3	4	5
MAX A/C	X	X	X	X	X
NORM A/C		X	X	X	X
VENT		X	X	X	X
DEF	X	X	X		X
FLOOR		X	X		X
MIX			X		X
DEF					X



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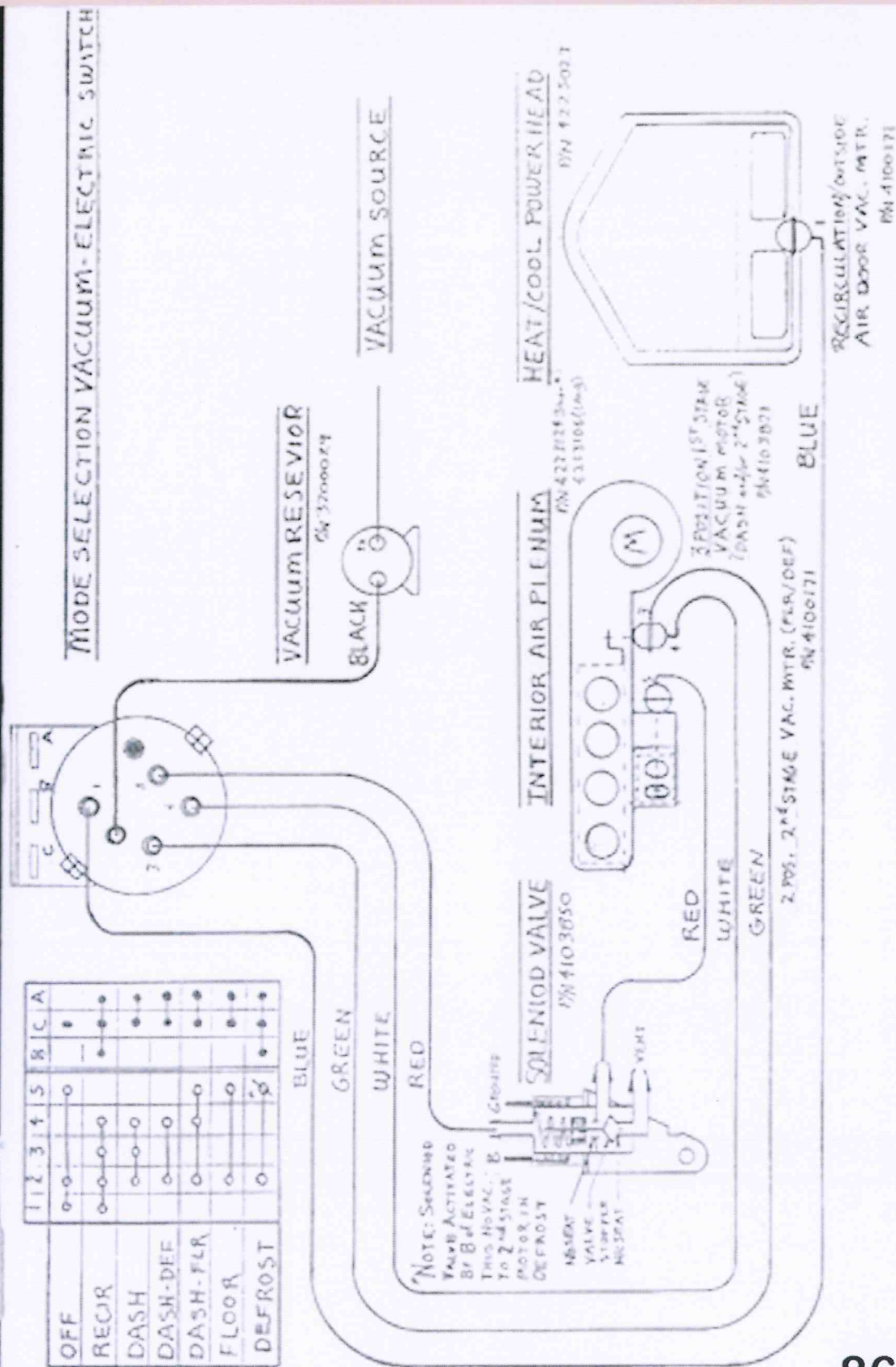
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MOTOR HOME VACUUM DIAGRAM - CLASS A (CAVALIER)



	1	2	3	4	5	R	C	A
OFF	0	0	0	0	0	0	0	0
RECIR	0	0	0	0	0	0	0	0
DASH	0	0	0	0	0	0	0	0
DASH-DEF	0	0	0	0	0	0	0	0
DASH-FLR	0	0	0	0	0	0	0	0
FLOOR	0	0	0	0	0	0	0	0
DEFROST	0	0	0	0	0	0	0	0





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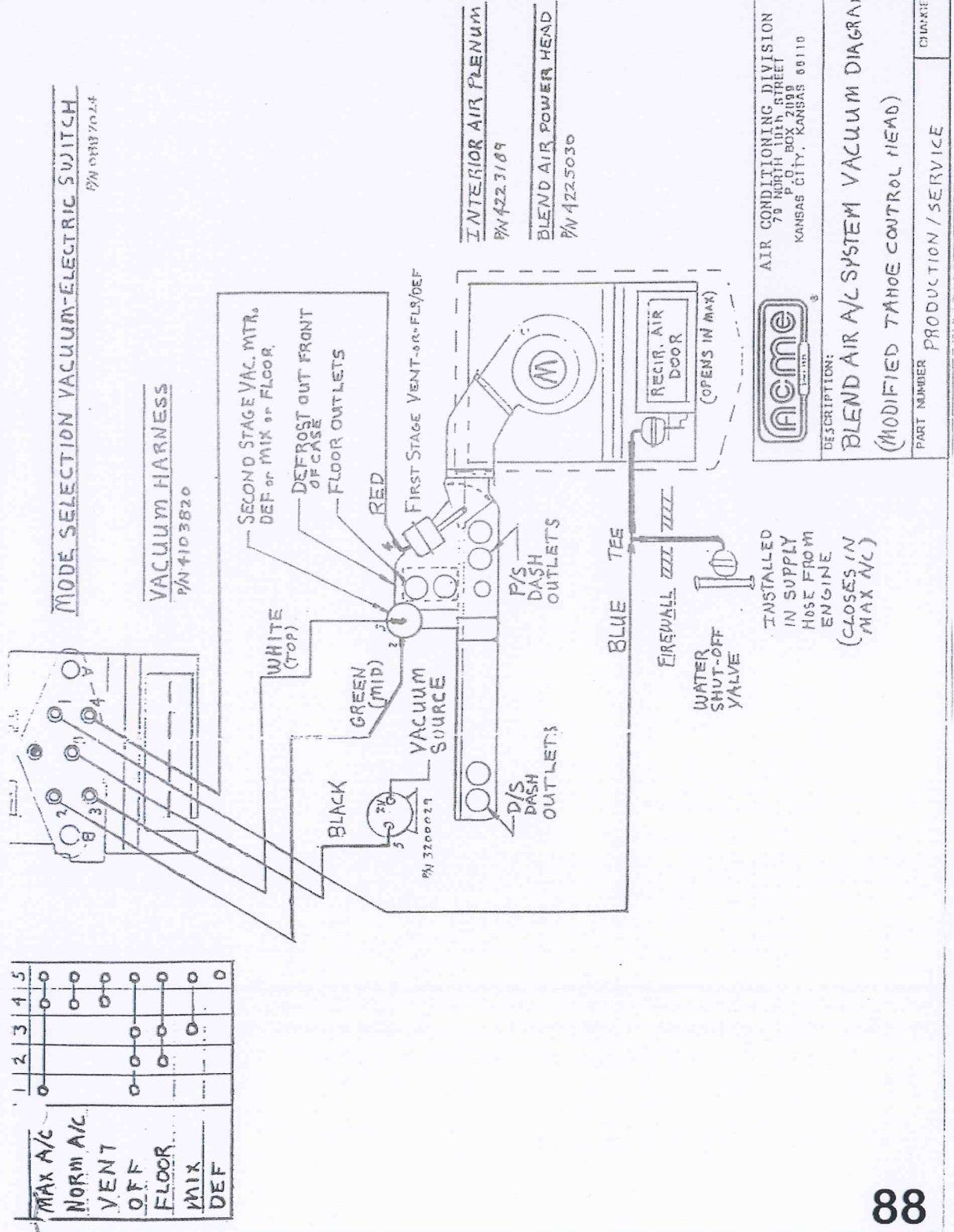
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BLEND AIR A/C SYSTEM VACUUM DIAGRAM (MODIFIED TAHOE CONTROL HEAD)





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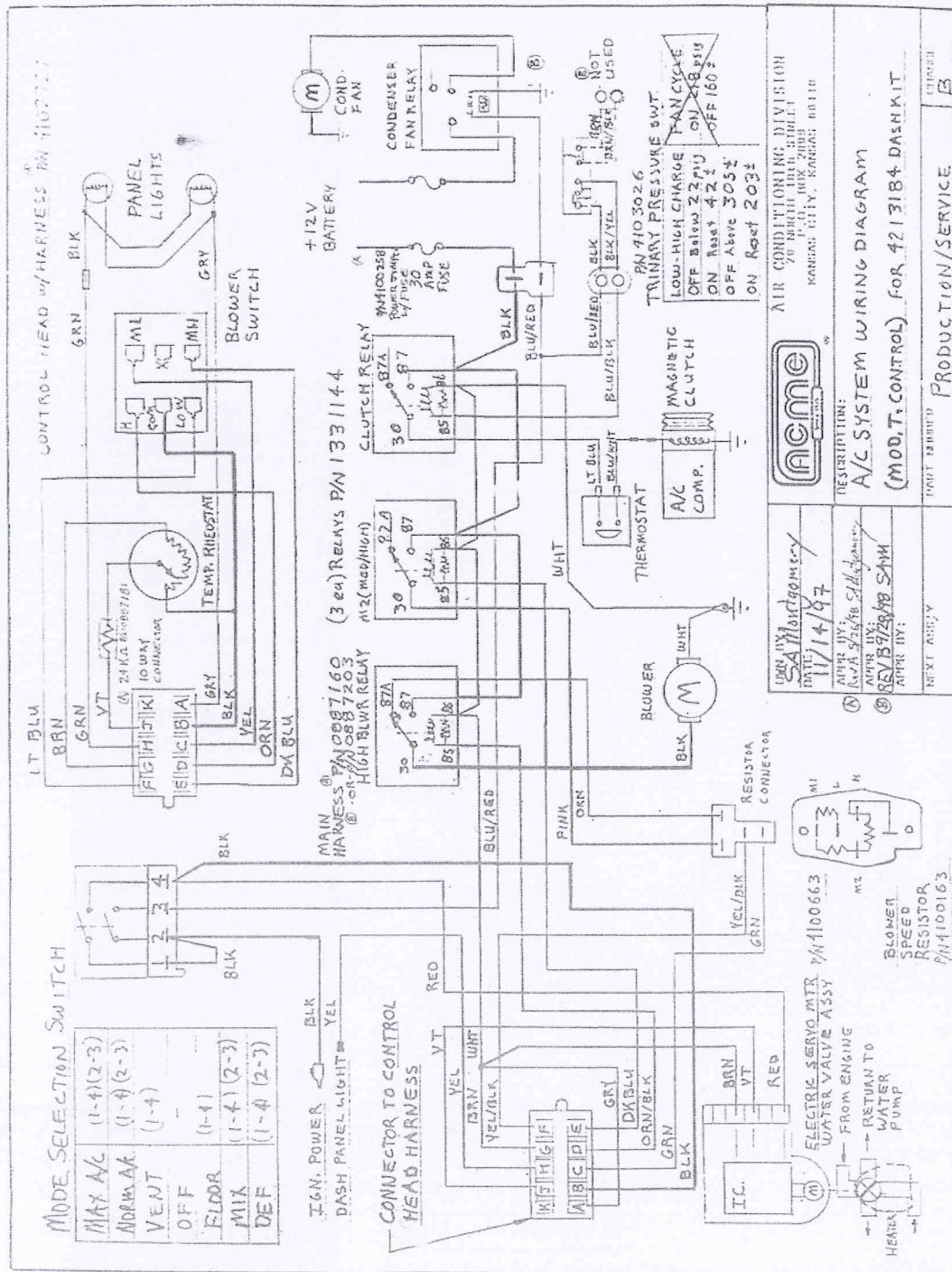
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MOTOR HOME WIRING DIAGRAM - CLASS A (TAHOE)





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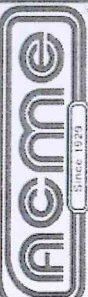
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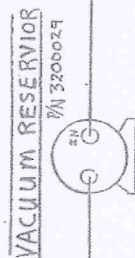
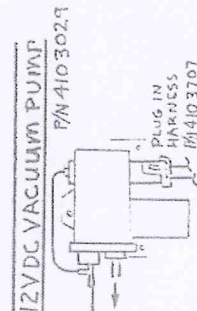
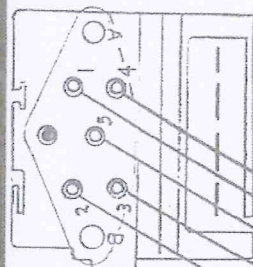
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BLEND AIR A/C SYSTEM VACUUM DIAGRAM (MODIFIED TAHOE CONTROL HEAD) FOR 4213184 DASH KIT

	1	2	3	4	5
MAX A/C					
NORM A/C					
VENT					
OFF					
FLOOR					
MIX					
DEF					

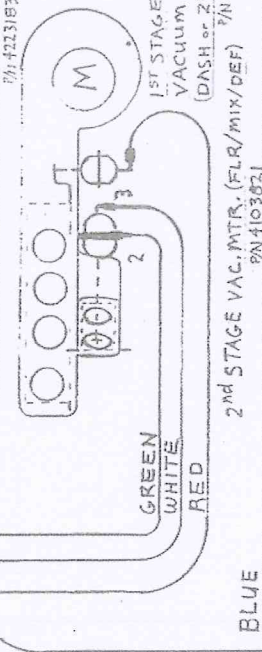
MODE SELECTION VACUUM-ELECTRIC SWITCH
P/N 088702-4



BLACK

VACUUM HARNESS P/N 410382-0

INTERIOR AIR PLENUM
P/N 4213183



HEAT/COOL POWER HEAD
P/N 4225021

RECIRCULATION/
OUTSIDE AIR
DOOR VAC. MTR.
P/N 4100211



AIR CONDITIONING DIVISION
78 NORTH 10TH STREET
P.O. BOX 2000
KANSAS CITY, KANSAS 66110

OWN BY: MONTGOMERY	DESCRIPTION: A/C SYSTEM VACUUM DIAGRAM (MOD.T. CONTROL) FOR 4213184 DASH KIT
DATE: 5/6/98	
APPR BY:	
APPR BY:	
APPR BY:	
NEXT ASSY:	PRODUCTION/SERVICE



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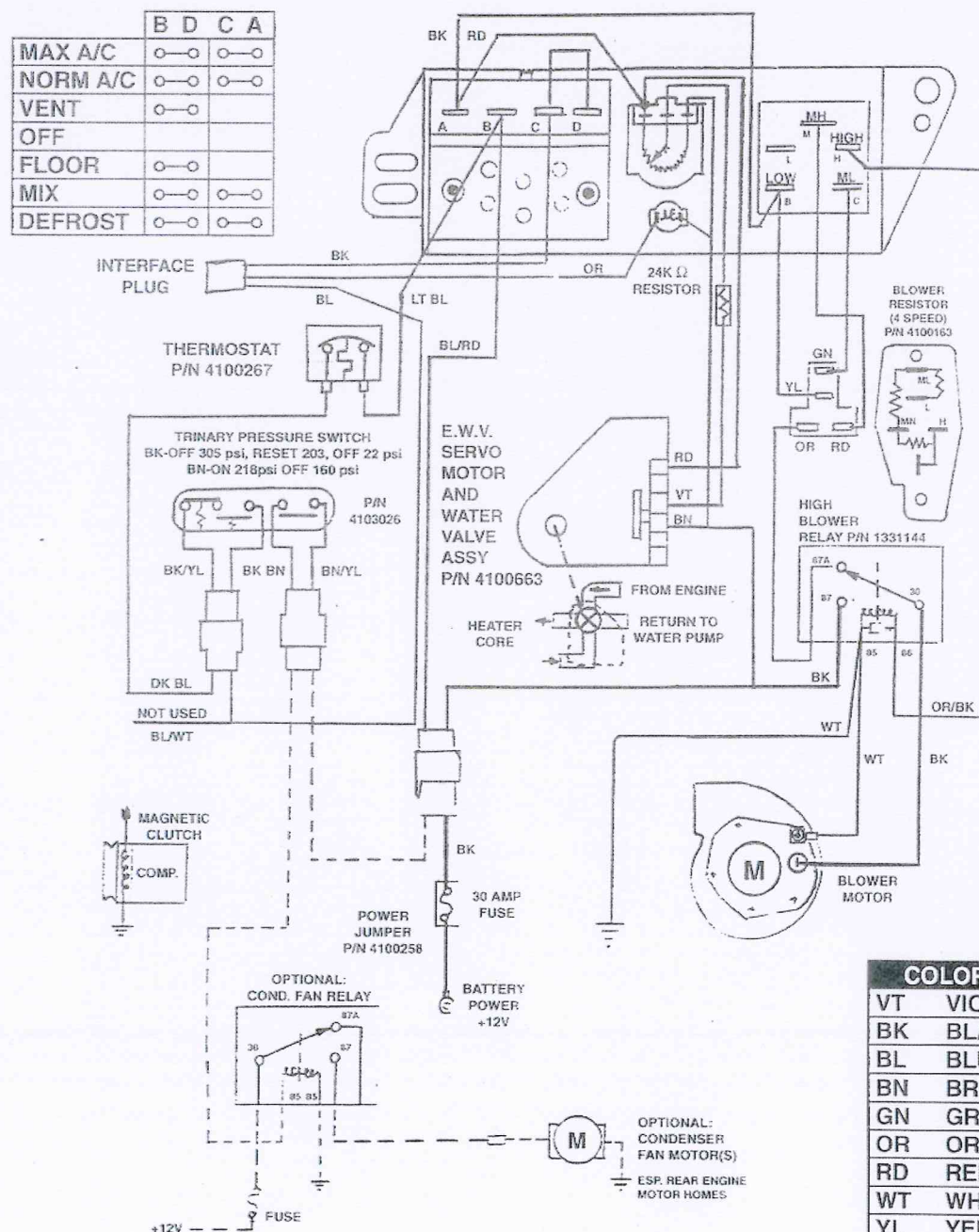
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RAISED RAIL FREIGHTLINER CUSTOM ROTARY CONTROL HEAD WIRING ELECTRIC WATER VALVE UNIT

CONTROL HEAD ASSY P/N 4102804, MAIN WIRE HARNESS P/N 4103784
(MODE SWITCH P/N 4102805, TEMP. RHEOSTAT P/N 4102735, BLWR SWT. P/N 4100362)





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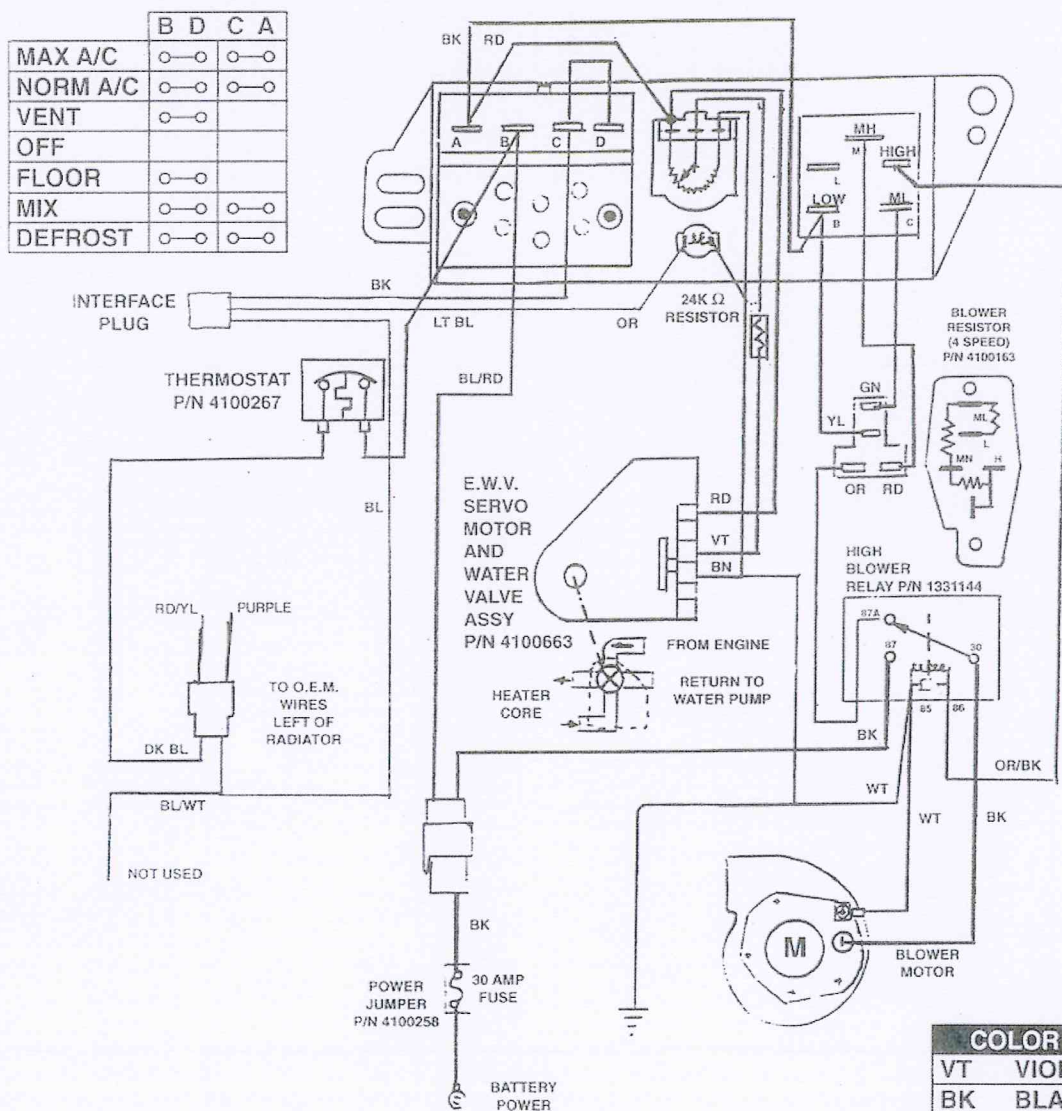
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FORD

CUSTOM ROTARY CONTROL HEAD WIRING ELECTRIC WATER VALVE UNIT

CONTROL HEAD ASSY P/N 4102804, MAIN WIRE HARNESS P/N 4103784
(MODE SWITCH P/N 4102805, TEMP. RHEOSTAT P/N 4102735, BLWR SVT. P/N 4100362)



COLOR KEY

VT	VIOLET
BK	BLACK
BL	BLUE
BN	BROWN
GN	GREEN
OR	ORANGE
RD	RED
WT	WHITE
YL	YELLOW



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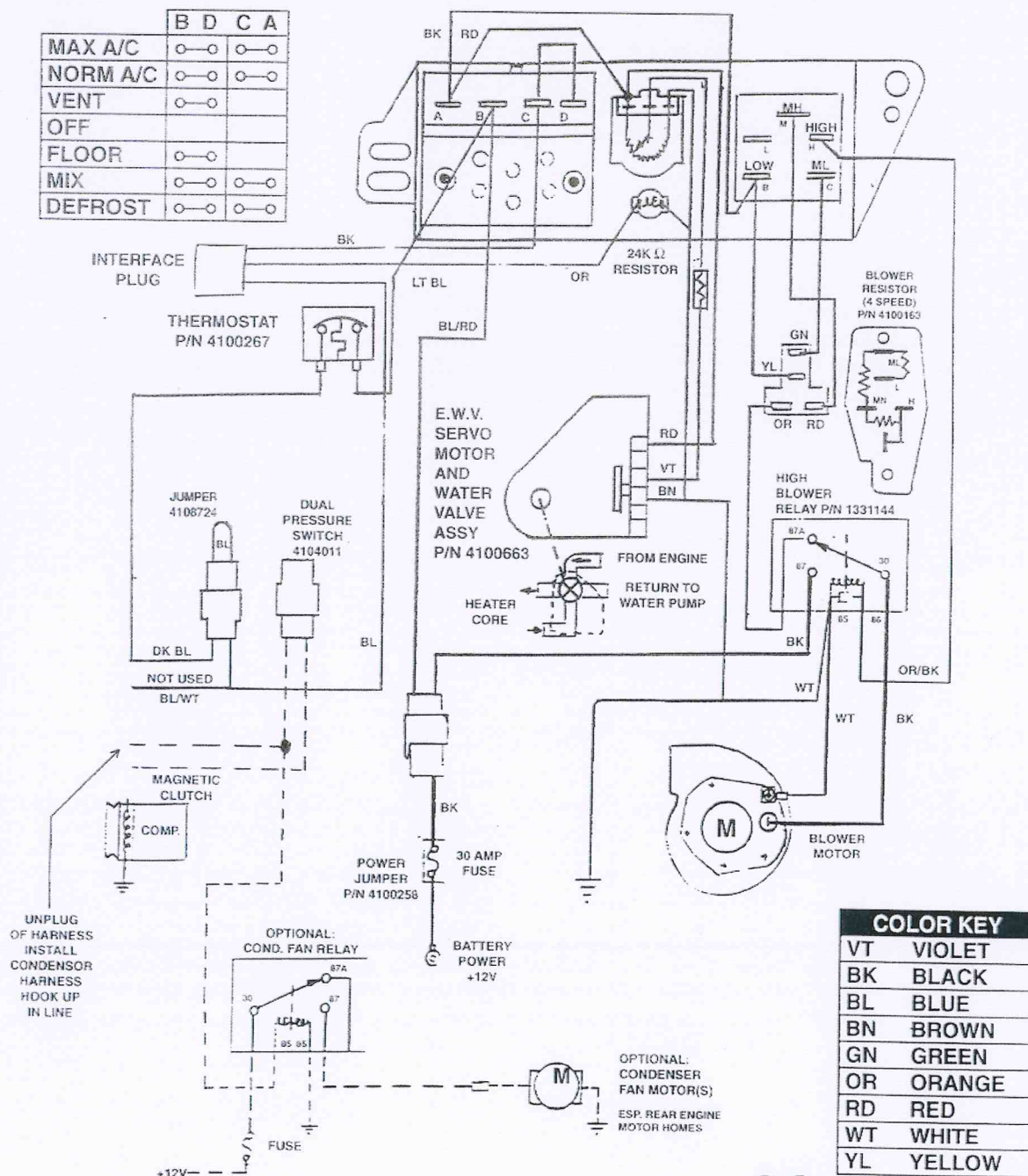
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SPARTAN AND SINGLE RAIL FREIGHTLINER CUSTOM ROTARY CONTROL HEAD WIRING ELECTRIC WATER VALVE UNIT

CONTROL HEAD ASSY P/N 4102804, MAIN WIRE HARNESS P/N 4103784
(MODE SWITCH P/N 4102805, TEMP. RHEOSTAT P/N 4102735, BLWR. SWT. P/N 4100362)





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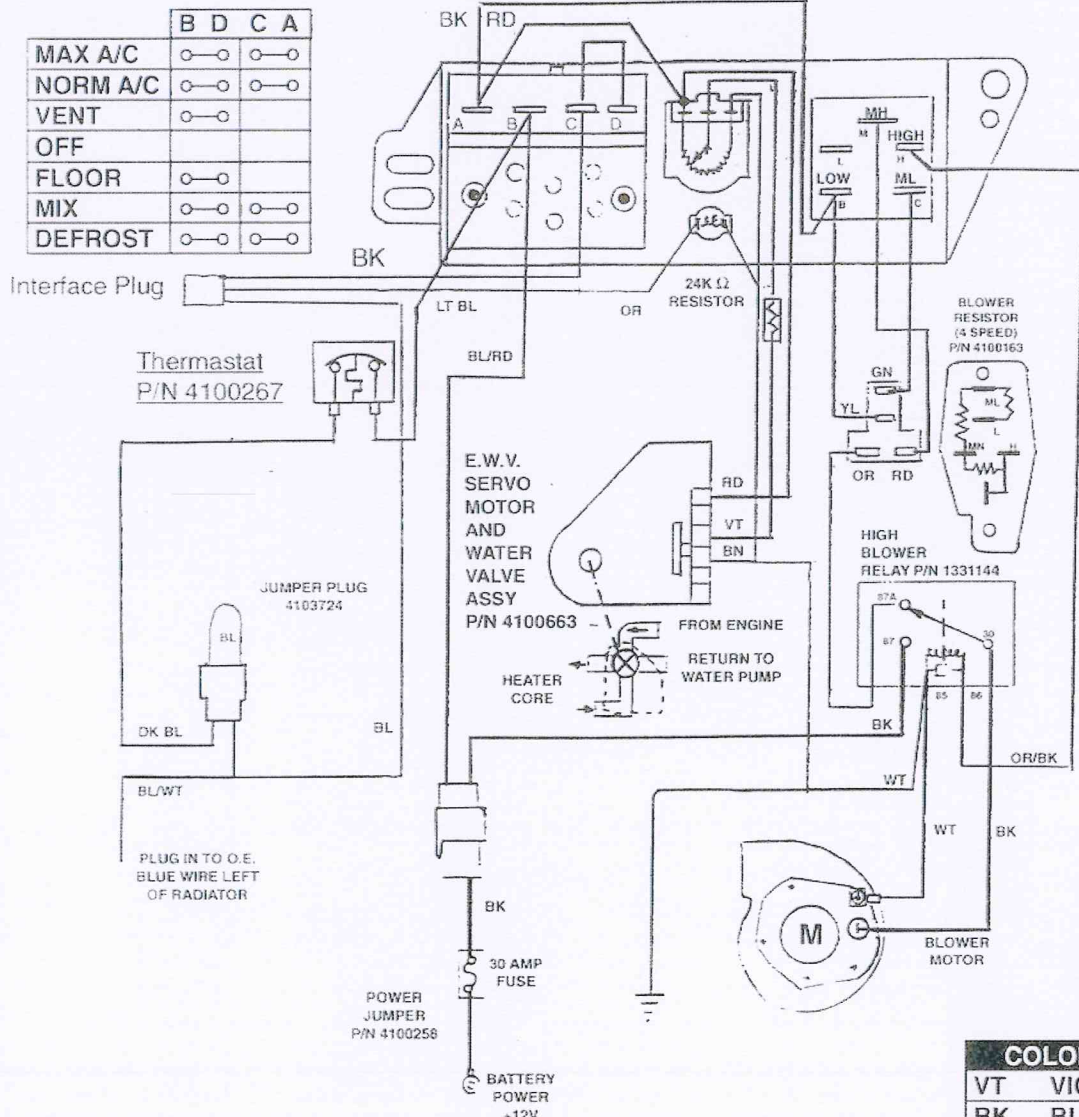
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WORKHORSE

CUSTOM ROTARY CONTROL HEAD WIRING ELECTRIC WATER VALVE UNIT

CONTROL HEAD ASSY P/N 4102804, MAIN WIRE HARNESS P/N 4103784
(MODE SWITCH P/N 4102805, TEMP. RHEOSTAT P/N 4102735, BLWR SWT. P/N 4100362)





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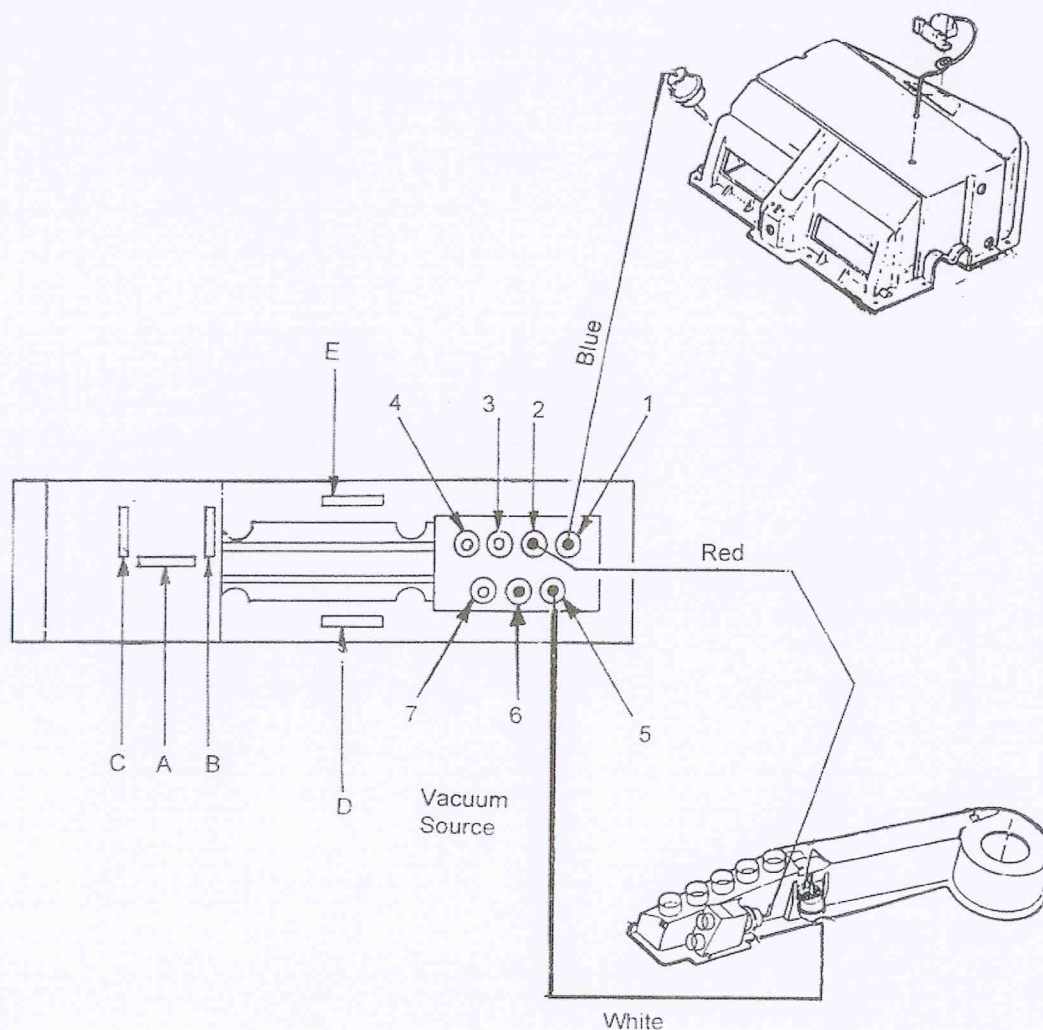
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VACUUM DIAGRAM

STANDARD CONTROL HEAD VACUUM DIAGRAM

"APPLICABLE TO ACME SYSTEMS ONLY"



	VACUUM							ELECTRICAL				
	1	2	3	4	5	6	7	A	B	C	D	E
OFF	X	X			X	X		X				
MAX AC	X	X			X	X		X	X	X	X	X
A/C		X	X		X	X		X	X	X	X	X
VENT		X	X		X	X		X	X	X		X
HEAT		X	X			X	X	X		X		
DEF.			X	X		X	X	X		X	X	X



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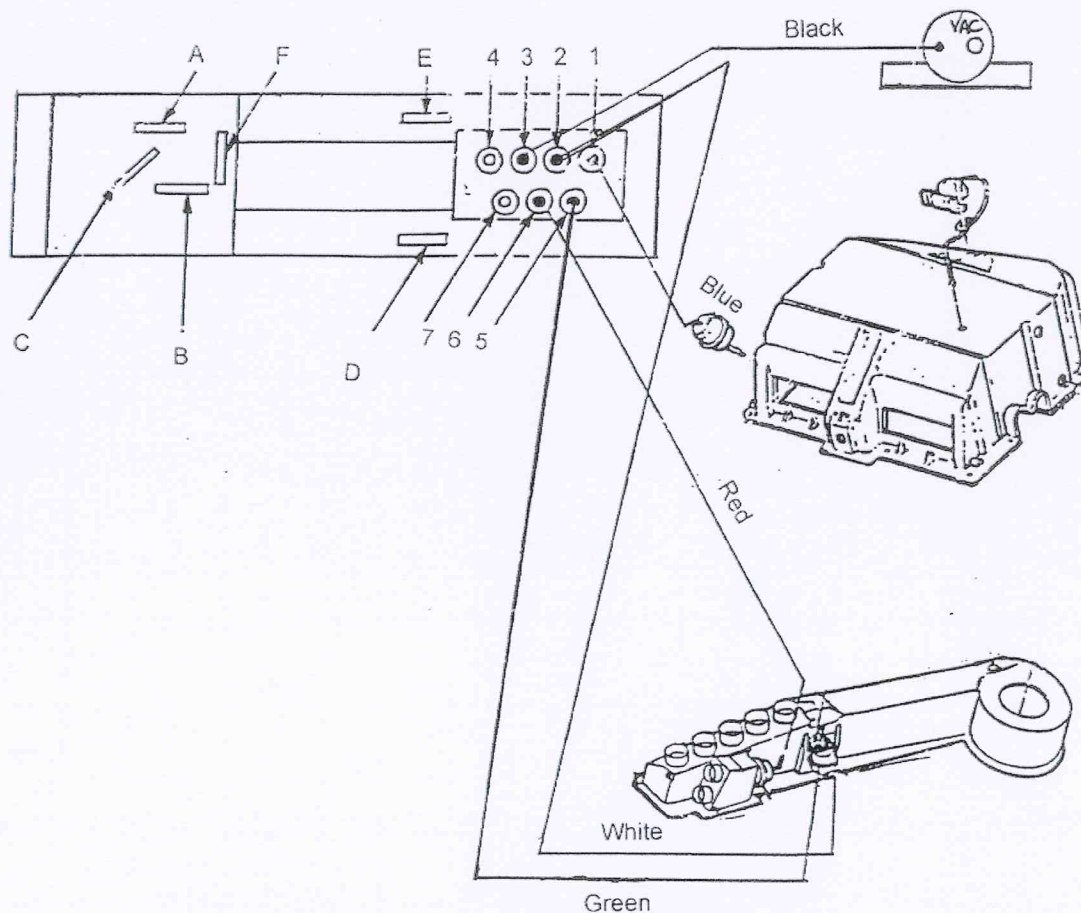
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VACUUM DIAGRAM

BI-LEVEL CONTROL HEAD VACUUM DIAGRAM

"APPLICABLE TO ACME SYSTEMS ONLY"



	VACUUM							ELECTRICAL					
	1	2	3	4	5	6	7	A	B	C	D	E	F
OFF	X	X	X		X	X			X	X			
MAX AC	X	X	X		X	X		X	X	X	X	X	X
A/C		X	X		X	X		X	X	X	X	X	X
*VENT		X	X		X	X		X	X	X	X	X	X
HEAT			X			X		X	X	X		X	X
DEF.			X					X	X	X	X	X	X
*BI-LEVEL		X	X			X		X	X	X	X	X	X

* Pull Out Button For Non-A/C Mode.



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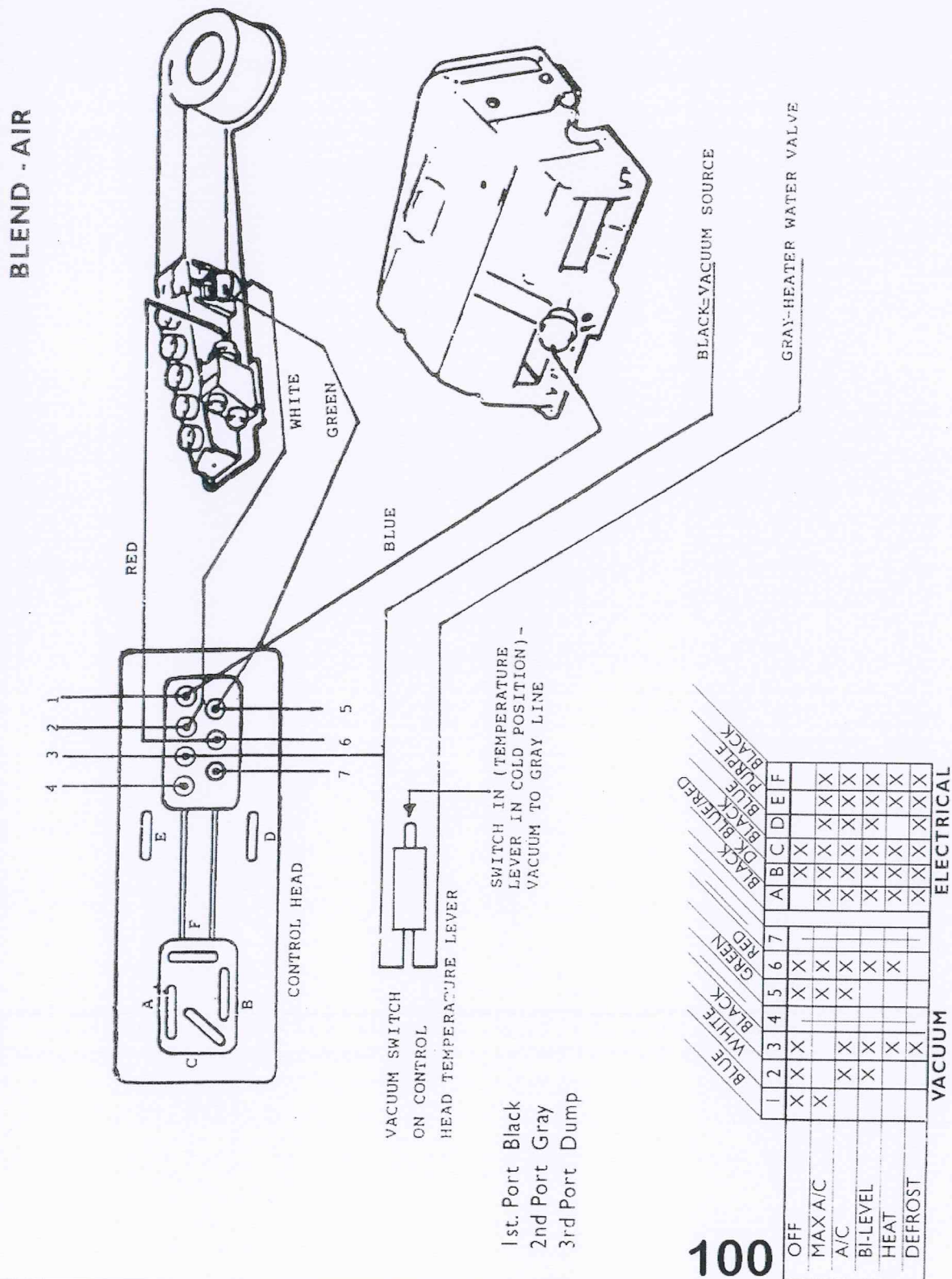
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VACUUM DIAGRAM





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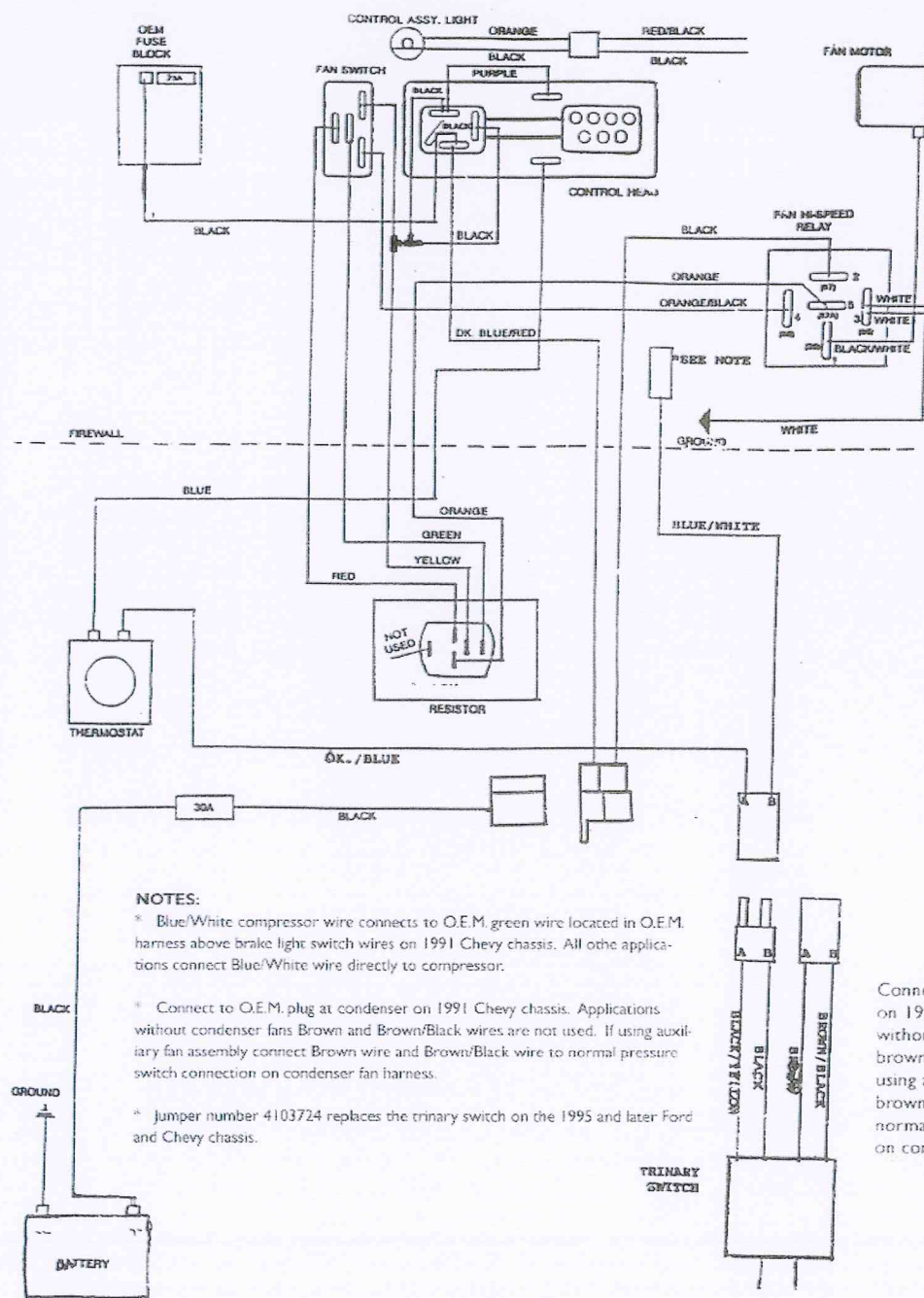
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WIRING DIAGRAM



NOTES:

- * Blue/White compressor wire connects to O.E.M. green wire located in O.E.M. harness above brake light switch wires on 1991 Chevy chassis. All other applications connect Blue/White wire directly to compressor.
- * Connect to O.E.M. plug at condenser on 1991 Chevy chassis. Applications without condenser fans Brown and Brown/Black wires are not used. If using auxiliary fan assembly connect Brown wire and Brown/Black wire to normal pressure switch connection on condenser fan harness.
- * Jumper number 4103724 replaces the trinary switch on the 1995 and later Ford and Chevy chassis.

Connect to O.E.M. Plug at Condenser on 1991 Chevy chassis. Applications without condenser fans brown and brown/black wires are not used. If using auxiliary fan assembly connect brown wire and brown/black wire to normal pressure switch connection on condenser fan harness.

* Blue/white compressor wire connects to O.E.M. green wire located in O.E.M. harness above brake light switch wires on 1991 Chevy chassis. All other applications connect blue/white wire directly to compressor.



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WIRING DIAGRAM

CLASS A CONDENSER FAN HARNESS 4100590

